

SOUTH PRODUCTION NOTES

May 17, 2014
Morning Shift

BASF EMPLOYEES
71 Last Recordable
321 Last Lost Time

At screeners: all totes need to have two bands fastened to sock before opening a new tote.

Work notification to place duct work hangers on the second floor (bldg. 31) - 934147915

Work notification written to cap / remove ductwork around #3 mixer -934147916

Work notification written to have electrician verify on/off disconnect @ Abbe - 934152431

#1 MED / ICL-8 next:

All material has been fed as instructed.

- Old gear box back in place. Need to pull auger.

Midnight shift: All Al-3992 reclaim has been fed through the dryer and its spiral elevator.

Day shift: No activity

Afternoon shift: Started to feed Al-3992 reclaim through the dryer spiral elevator as flush – four drums.

#1 RC / Al refires then ICL-8 next:

Once all flush (Al-3992 reclaim) has been run through the calciner we can begin bringing temps up to run roughly about 12 drums (~ 2900 lbs) of Al-3992 re-fires before moving on to ICL-8.

Midnight shift: Ran the flush through the calciner but it may require one or two more drums – waiting on engineer to advise if two more drums are needed as flush.

Day shift: waiting for confirmation on which flush to run as the refire plan changed from Al 5637 to possibly Al 3992. There are drums of 3992 fines in north pole barn. Will contact Kristen Kaput and John Bodmann to confirm plan.

Afternoon Shift: No activity.

Exhaust to Trimer

#2 MED line/ Cu-0360:.

Continue batches. We will be making 40 batches of this product.

Midnight shift:

Day Shift: Continue batches. Now scheduled to make up to 40 batches per Jack Pettry

Afternoon Shift: Continued making batches.

#2 RC/ Cu-0860: Completed.

There are no instructions at this time on what to do with this calciner. Stay tuned.

Midnight shift:

Day shift:

Afternoon Shift:

#3 MED line / D-0768:

We are done experimenting with World Metals Cu Carb. Switched back to Phibrotech...be sure to only use the Phibrotech Cu Carb in rail shed...not in the warehouse!! The bags in the rail shed are Chevron bags and are marked with a blue "C".

Midnight Shift:

Day shift: DO NOT USE ANY MORE WORLD METALS CU CARB. Using Phibrotech only, and only the bags in the rail shed marked with a blue "C".

Afternoon Shift: Continued as instructed.

#3 RC / D-0768:

Continue to run. We are not to feed the bags labeled with "world metals" until instructed to do so. Engineer was contacted for clarification but no answer as of yet. Keep an eye on the CTO.

Midnight shift:

Day shift: Continue

Afternoon Shift: Continued

Exhaust to CTO

#4 RC / 5206:

We have been having some issues with the feed rate on this calciner. We are currently running re-fires per instructions. Lot 479, bags 4-10 and Lot 480, bags 1-4 are being refired. We are **remaking** these bags. Monitor feed rate.

Midnight Shift: Running re-fires as instructed. Constant adjustment early in the shift. Calciner settled finally with the following settings: 9 on / 10 off and amplitude at 58. This is giving us ~ 500 lbs /hr.

Day shift: Continue, watch rates. NOTE: Lot 479 bags 4-10 and lot 480 bags 1-4 are all underfired and need to be refired. Bags have separate label identifying that they are underfired. Please run these through this weekend.

Afternoon Shift: Continued.

Exhaust to 4A DC

PK Blender / Na Selexorb Intermediate next:

Waiting for instructions.

Midnight Shift: No activity.

Day shift: No activity...need to pump out building sump 1st thing on afternoon shift. Will not start this until sometime next week, earliest.

Afternoon shift: No activity.

#5 RC / Cu 3818:

All filters installed, including the HEPA filter, and should be ready to fire up after walk through (RAS 5/16/14). We will only use Phibrotech copper and the material will be discharged onto a 120 bag.

Midnight shift: Located Phibrotech copper. Set up discharge. Calciner coming up to temperature.

Day shift: Engineer walked through and gave OK to fire up. Need start up walk through and if OK, light.

Afternoon shift: Calciner is being started.

Exhaust to 5A DC

Old Pfaudler – D-0754:

Continue making batches. In addition to the drainage sample we were collecting we must also collect a sample of each batch (8 oz baggy). Make sure that all samples are properly labeled. Send to the lab for evaluation – this is a customer request let's make it happen with EVERY batch we make. Make sure that we add on the batch sheet any drainage collected and add to the label of the sample the batch number.

Midnight Shift: Continued.

Day Shift: Continue

Afternoon Shift: Continue.

#6 RC / D-0754:

Remember that we are to take a single large sample (not two, just one) per MOD and we need to collect a chemi sample that will be **collected** only during **midnight shift**. Take the chemi sample to the lab every morning.

Make sure that you check the MOD for changes.

Midnight shift: Continued.

Day Shift: Continue, keep rates up per the MOD. Also, PLEASE get a midnight shift sample off of #6 RC and get to the lab by morning.

Afternoon shift: Continued.

Exhaust to Sly Scrubber

HC-11 Tanks Cu-5020 :

About another week left to go on this run. Continue to make strikes as directed by the North end. Constant communication still vital for ongoing success. If we notice any large chunks in the soda ash bags stop and set the bag aside and notify your group leader. W/O in to replace bulb in light over tank 107(5/11/12.)

Midnight shift: After dryer was repaired at the APV belt, strikes resumed on midnight shift.

Day shift: Continue

Afternoon Shift: Issues with belt in the north end. Didn't make a strike on second.

New Pfaudler / Cu 0226 next :

Need cleaning instructions

Midnight shift: No activity

Day shift: No activity

Afternoon Shift:

Abbe Blender – D-5206:

We can run on the weekend and off shifts. Make sure to read Grodecki's instructions at the end of the shift notes regarding how to match up lots of 5202. Make sure that the batches are dried appropriately.

Midnight shift: Attempted to make batches and had trouble with on/off power switch on first floor. Work notification 934152431 has been written by RN. Need this issue looked at in the morning before making more batches.

Day shift: No activity

Afternoon shift: No activity.

National Dryer / D-5206:

Make sure that we are taking the bags coming off the National dryer to the far railshed for the moment. We will not feed D-5206 to the calciner just yet.

Midnight Shift: No activity.

Day shift: Feed as material available

Afternoon Shift: No activity.

Tower 3 / Cu-0860: Cu-1986-next-1 load

Loaded and running.

Midnight Shift: Continued

Day shift: Should come down something early day shift Saturday

Afternoon shift: Continued

Tower 6 /: Cu-1986-1 load

Tower has been unloaded and loaded.

Midnight Shift: Continued

Day shift: Continue

Afternoon shift:

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps (just like the one at the PK) next time you change a tote. Make sure that we hit the rate required.

Midnight shift: Continued

Day shift: Continue

Afternoon Shift: Maintenance working on oiler.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the rate required.

Midnight shift: – Continued. Added new hose clamp.

Day shift: Continue

Afternoon Shift: Continued.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift: No change

Day Shift: No change.

Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift: No change

Day Shift: No change.

Afternoon shift:

Priorities for the weekend

- 1. Our Safety**
- 2. EH&S equipment**
- 3. #5 RC – Cu-3818**
- 4. #3 MED / #3 RC – D-0768**
- 5. Reduction Towers**
- 6. #1 RC – Al-3992 re-fires**
- 7. Old Pfaudler / #6 Dryer, RC – D-0754**
- 8. Abbe / National Dryer / #4 RC – 5206**
- 9. Strikes – Cu-5020**